

Appl. No. 10/604,979  
Amdt. dated Dec 2, 2004  
Reply to Office action of September 03, 2004

**Amendments to the Claims:**

**Listing of Claims:**

- Claim 1 (currently amended): A method for analyzing final test parameters, the method  
5 being utilized for analyzing a plurality of product lots, each of the plurality product lots  
having a lot number, the plurality of product lots being fabricated through a plurality of  
equipment, a wafer in each product lot being tested according to a plurality of final test  
items to generate a plurality of final test parameters, the final test items, the final test  
parameters, and a packaging process step correlated to the final test items being stored in  
10 a database, the method comprising:
- retrieving the final test parameters of the plurality of product lots by searching the  
database;
  - comparing the final test parameters to select a representative final test parameter and  
a corresponding representative final test item;
  - 15 determining if the representative final test item is correlated to the packaging process  
step;
  - classifying the plurality of product lots into at least two first groups according to  
their test parameters of the representative final test item if the representative final test  
item is determined as correlating correlated to the packaging process step, the first  
20 product groups comprising a first qualified group and a first failed group;
  - searching for the equipment through which the first qualified group had passed in the  
packaging process step;
  - searching for the equipment through which the first failed group had passed in the  
packaging process step; and
  - 25 determining the equipment having a probability of having processed the first failed  
group greater than a ~~probability of~~ probability of having processed the first qualified  
group.

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**Claim 2 (original):** The method of claim 1, wherein the representative final test item is a killed final test item.

- 5 **Claim 3 (original):** The method of claim 2, wherein the killed final test item is the final test item having the highest failure rate.

- Claim 4 (currently amended):** The method of claim 2, wherein the killed final test item is the final test item having the highest average failure rate when a plurality of lots of  
10 products are tested in which the average of the failure rate of the plurality of lots of wafers  
is the highest one.

- Claim 5 (currently amended):** The method of claim 1, wherein a commonality analysis means is utilized to determine the equipment having a probability of having processed the  
15 first failed group greater than a probability of probability of having processed the first qualified group.

- Claim 6 (currently amended):** The method of claim 1, wherein each wafer in each product lot is tested according to an in-line quality control (in-line QC) item and a sample  
20 test item correlated to the final test item to generate an in-line quality control parameter and a sample test parameter, the in-line quality control item, the sample test item, the in-line quality control parameter, and the sample test parameter are stored in the database, the method further comprises:

classifying the plurality of product lots into at least two second groups according to

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their test parameters of the representative final test item if the representative final test item is determined as not correlating to the packaging process step, the second product groups comprising a second qualified group and a second failed group;

- 5        ~~searching for~~ searching for at least one in-line quality control item or sample test item correlated to the representative final test item, and related test parameters of the second qualified group and the second failed group from the database;  
          statistically analyzing if there is a discrepancy between the searching results of the second failed group and the second qualified group;
- 10       stopping analyzing if there is not a discrepancy between the searching results;  
          statistically analyzing if there ~~is an~~ is an obvious discrepancy between an out of spec portion in the second failed group and that in the second qualified group according to a first spec if there is discrepancy between the searching results;  
          judging that it is deviation of testing results of the in-line quality control item or the
- 15       sample test item correlated to the representative final test item causing the over high representative final test parameter if there is an obvious discrepancy according to the first spec;  
          statistically analyzing if there is an obvious discrepancy between an out-of-narrowed spec portion in the second failed group and that in the second qualified group according
- 20       to a narrowed spec if there is not an obvious discrepancy according to the first spec;  
          stopping analyzing if there is not an obvious discrepancy according to the narrowed spec; and  
          judging that it is the in-line quality control item or the sample test item correlated to the representative final test item causing the over high representative final test parameter
- 25       if there is an obvious discrepancy according to the narrowed spec.

Claim 7 (original): The method of claim 6, wherein a discrepancy between the searching results of the second failed group and that of the second qualified group is determined by

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determining if there is a discrepancy between a mean of the searching results of the second failed group and that of the second qualified group and if there is a discrepancy between a variance of the searching results of the second failed group and that of the  
5 second qualified group.

Claim 8 (original): The method of claim 6, wherein the first spec comprises a first up spec limit (USL) and a first low spec limit (LSL).

10 Claim 9 (original): The method of claim 8 further comprising determining if there is a discrepancy between a ratio of a number of product lots in the second failed group exceeding the first up spec limit to a total number of product lots in the second failed group, and a ratio of a number of product lots in the second qualified group exceeding the first up spec limit to a total number of product lots in the second qualified group.

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Claim 10 (original): The method of claim 8 further comprising determining if there is a discrepancy between a ratio of a number of product lots in the second failed group lower than the first low spec limit to a total number of product lots in the second failed group, and a ratio of a number of product lots in the second qualified group lower than the first  
20 low spec limit to a total number of product lots in the second qualified group.

Claim 11 (original): The method of claim 8, wherein the narrowed spec comprises an up narrowed spec limit and a low narrowed spec limit, the up narrowed spec limit is smaller than the first up spec limit, and the low narrowed spec limit is greater than the first low

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spec limit.

5 Claim 12 (original): The method of claim 11, wherein a range of the first spec is six times a standard deviation, the up narrowed spec limit is one standard deviation smaller than the first up spec limit, and the low narrowed spec limit is one standard deviation greater than the first low spec limit.

10 Claim 13 (original): The method of claim 11 further comprising determining if there is a discrepancy between a ratio of a number of product lots in the second failed group exceeding the up narrowed spec limit to a total number of product lots in the second failed group, and a ratio of a number of product lots in the second qualified group exceeding the up narrowed spec limit to a total number of product lots in the second qualified group.

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Claim 14 (original): The method of claim 11 further comprising determining if there is a discrepancy between a ratio of a number of product lots in the second failed group lower than the low narrowed spec limit to a total number of product lots in the second failed group, and a ratio of a number of product lots in the second qualified group lower than the  
20 low narrowed spec limit to a total number of product lots in the second qualified group.

Claim 15 (original): The method of claim 6, wherein a CDF plot is utilized to output the testing results of the in-line quality control item or the sample test item correlated to the representative final test item if there is an obvious discrepancy according to the first spec.

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Claim 16 (original): The method of claim 6, wherein a CDF plot is utilized to output the testing results of the in-line quality control item or the sample test item correlated to the representative final test item if there is an obvious discrepancy according to the narrowed  
5 spec.